

STA'-PUT[®]

SURFACING ADHESIVES

Advanced color matched adhesives for virtually invisible bonds on solid surface, engineered and natural stone.



- Produce tough, virtually invisible bonds on solid surface, engineered, and natural stone products.
- Hundreds of standard colors available.
- State of the art color matching laboratory helps provide quality solutions to all your color matching needs.

PHYSICAL PROPERTIES

| Uncured (Room Temperature) | | |
|----------------------------|--|-------------|
| | Adhesive | Activator |
| Viscosity, cp x 1000 | 16-22 | 20-30 |
| Color | Multiple | Off-White |
| Density, lbs/gal (g/cc) | 8.90 (1.07) | 8.86 (1.08) |
| Mix Ratio by Volume | 10.0 | 1.0 |
| Mix Ratio by Weight | 10.1 | 1.0 |
| Optimal Gap Size | Between 0.01 to 0.125 in. (0.254 to 3.2mm) | |

FEATURES

| Uncured (Room Temperature) | |
|----------------------------|---------------|
| Working Time | 8-14 minutes |
| Fixture Time | 18-25 minutes |

MECHANICAL PROPERTIES

| Cured (Room Temperature) | |
|-----------------------------------|-------------|
| Butt Joint Tensile Strength (psi) | 3000 - 3500 |
| Flexural Strength (ASTM D790) psi | 5000 - 5600 |
| Tensile Strength (ASTM D638) psi | 4000 - 4400 |
| Hardness-Barcol (ASTM D2583) | 30 - 35 |



STA'-PUT CLIP AND ROD BONDER

- Specifically designed for embedding metal or composite rods into natural and engineered stones.
- Lessen the need for evaporation of moisture left over from wet cutting operations.
- Simplify the bonding process.
- Increase output while producing tough, lasting durable bonds.
- Available in 50 ml cartridges.

REVOLUTIONIZING THE SURFACING INDUSTRY

STA'-PUT is revolutionizing the surfacing industry by producing innovative adhesives, providing local warehousing, and by supporting your needs with both an extensive distribution network and direct technical sales force.

INDUSTRY LEADERS

STA'-PUT continues to show its dedication as a leader by obtaining **GREENGUARD Children and Schools** certification. All seaming adhesive formulations use ingredients that are 100% European EINECS compliant. These adhesives are 100% reactive and contain no solvents. STA'-PUT Surfacing Adhesives and Clip and Rod Bonders are manufactured and packaged under ISO 9001:2008 certified quality systems.

