

# ST102 FLAMMABLE SOLVENT CLEANER/ THINNER

### **TECHNICAL DATA SHEET**

#### PRODUCT DESCRIPTION:

ITW STA'-PUT® ST102 is a flammable solvent cleaner used for cleaning adhesive over-spray and adhesive spray equipment.

#### **ADVANTAGE:**

- Effective as a General Cleaner
- Quick cut action
- Leaves no Film

#### **TYPICAL PROPERTIES:**

Property	Typical Value
Solvent:	Toluene*
Shelf Life:	1 year from Date of Manufacture**
Color:	Clear
Flash Point:	48°F (8.9°C)
Weight / Gallon	7.25 lbs./ gallon
VOC Content	869.0 g/L (EPA Method 24)
Formaldehyde	No urea formaldehyde added during adhesive manufacturing

<sup>\*</sup> Reports have associated repeated and prolonged occupational exposure to solvents with permanent brain and nervous system damage

#### **APPLICATION INFORMATION**

- In wiping adhesive smears off work, avoid flooding the area to be cleaned since excess solvent can work into seams, softening the bond line, and causing delamination.
- Use a cloth that is saturated with solvent but not dripping.
- Keep solvent contact at the edges and seams of the lamination to a minimum to avoid the danger of softening the bond line.
- The sooner the smears are removed the easier it is to remove them.
- DO NOT THIN.

#### **ATTENTION:**

- Empty container remains hazardous until all flammable vapors, which may explode upon ignition, are gone from residue and container. Observe all labeled hazard precautions. Do not cut, puncture, or weld while hazard exists.
- Do not reuse empty container. Recycle, or dispose of, according to all federal, state, and local regulations. Follow solvent manufacture's recommendations and instructions for safe handling.

# KEEP OUT OF REACH OF CHILDREN FOR PROFESSIONAL OR INDUSTRIAL USE ONLY USE ONLY WITH APPROVED EQUIPMENT

#### NOTICE TO PURCHASER:

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Complete technical information is available from ITW Polymers Sealants North America, Inc.

<sup>\*\*</sup> The shelf life for an unopened container of this adhesive stored at temperatures between 60°F (15.6°C) and 95°F (35°C) is 1 year from date of manufacture. Store out of direct sunlight in a cool, well-ventilated area. Avoid storing container directly on the floor or against an outside wall